

# Case Study

## **INDION**°790 & **INDION**°860 S for Gelatin Industry - 2

### Introduction

Gelatin is used in cosmetics, metal refining, paper, plastics, toiletries, food and pharmaceutical products. It is a mixture of fats, proteins, minerals, enzymes and carbohydrates in the form of lactose. It is prepared by hydrolysis of collagen. The resulting solution contains high molecular weight protein and a considerable amount of mineral content or ash.

Ion Exchange (I) Ltd., conducted a study at a production facility which had 47 years of experience in manufacturing products like Gelatin, Ossein, Di Calcium Phosphate, Bone meal etc. Their product didn't meet customer specification and application requirement.

## **Challenge:**

High ash content resulting in colourless/ pale yellow powder or granules after drying and product could not meet the requirements of the end users.

## Solution:

Gelatin was passed through Ion Exchange columns containing INDION 790 & INDION 860 S.

A two bed approach is used with Strong Acid Cation (SAC) and either a Weak Base Anion (WBA) or a type II Strong Base Anion (SBA-II) resin.

lon exchange (IX) resins removes mineral content and ensures that the product meets customer specifications and application requirements.

### **Results:**

Detail of Gelatin deashing plant:

Parameter	INDION 790	INDION 860 S
Resin qty, liters	5568	6960
Regeneration level, kg / m <sup>3</sup>	80	80
Service flow, m <sup>3</sup> / hr	12	12
Design OBR, m <sup>3</sup>	120	120

Parameter	Before Treatment	After Treatment
Ash Content,	0.8 %	0.2 %
w/w		

#### Pre-treatment

#### a) SAC resins INDION 790

Rinse with approx 20 BV of water and exhaust with 2 BV of 4% NaOH or 10% NaCl solution followed by rinse, regenerate with 2 BV of HCl or  $H_2SO_4$  followed by rinse.

Repeat the above steps one more time followed by regeneration and rinse

#### b) WBA resins

Exhaust the resin with 2 BV of 4% HCl or  $H_2SO_4$ . Rinse. Regenerate with 2 BV of NaOH. Rinse. Repeat the above steps one more time.